



19.05	3/4"	42	?	1.2/1.6	
19.05	3/4"	56	?	1.2/1.6	
19.05	3/4"	57	60	1.2/1.6	
19.05	3/4"	60	60	1.2/1.6	
19.05	3/4"	68	35		round former
19.05	3/4"	75	80	1.2/1.6	round former
19.05	3/4"	97	35		round former
19.05	3/4"	105	35		round former
19.05	3/4"	117	35		round former
19.05	3/4"	125	35		round former
22.22	7/8"	38.1	60	1.2/1.6	
22.22	7/8"	50.8	65	1.2/1.6	
22.22	7/8"	64	65	1.2/1.6	
22.22	7/8"	88.9	70	1.2/1.6	
25.40	1"	38.1	60	1.2/1.6/2.0/3.2	
25.40	1"	50.8	60	1.2/1.6/2.0/3.2	
25.40	1"	57.1	60	1.2/1.6/2.0/3.2	
25.40	1"	60	60	1.2/1.6/2.0/3.2	
25.40	1"	65	60	1.2/1.6/2.0/3.2	
25.40	1"	76.2	75	1.2/1.6/2.0/3.2	
25.40	1"	95	60	1.2/1.6/2.0/3.2	
25.40	1"	101.6	75	1.2/1.6/2.0/3.2	
25.40	1"	115	60	1.2/1.6/2.0/3.2	
25.40	1"	150	145	1.2/1.6/2.0/3.2	
26.98	1 1/16"	50	70		No Wiper Die
26.98	1 1/16"	70	50		No Wiper Die
28.58	1 1/8"	50	50	1.2/1.6	
28.58	1 1/8"	65	?	1.2/1.6	No Wiper Die
28.58	1 1/8"	160	50	1.2/1.6	round former
30.00	N/A	100	70		
31.75	1 1/4"	57.1	70	1.2/1.6	
31.75	1 1/4"	63	?	1.2/1.6	round former
31.75	1 1/4"	70	70	1.2/1.6	
31.75	1 1/4"	75	?	1.2/1.6	No Wiper Die/ Poor Condition
31.75	1 1/4"	195	200		


33.40	1" NB	150	80		
34.90	1 3/8"	50.8	65	1.0/1.2/1.6	
34.90	1 3/8"	88.9	65	1.0/1.2/1.6	
34.90	1 3/8"	105	110	1.0/1.2/1.6	
38.10	1 1/2"	57.1	75	1.0/1.2/1.6	
38.10	1 1/2"	76.2	110	1.0/1.2/1.6	
38.10	1 1/2"	88.9	85	1.0/1.2/1.6	
38.10	1 1/2"	108	?	1.0/1.2/1.6	
38.10	1 1/2"	114	92	1.0/1.2/1.6	No Wiper Die
38.10	1 1/2"	152	120	1.0/1.2/1.6	No Wiper Die
38.10	1 1/2"	178	120	1.0/1.2/1.6	
41.20	1 5/8"	63.5	80	1.2/1.6	
42.00	N/A	150	80		
44.45	1 3/4"	44.5	110	1.6	
44.45	1 3/4"	66	90	1.2/1.6	
44.45	1 3/4"	82	100	1.2/1.6	
44.45	1 3/4"	116	100	1.2/1.6	
44.45	1 3/4"	200	90	1.2/1.6	
47.60	1 7/8"	57	90	1.2/1.6	
47.60	1 7/8"	76	90	1.2/1.6	
47.60	1 7/8"	89	90	1.2/1.6	
48.00	N/A	101	90		
50.80	2"	50.8	120	1.0/1.2/1.6	
50.80	2"	63.5	100	1.0/1.2/1.6	
50.80	2"	88.9	100	1.0/1.2/1.6	
50.80	2"	100	100	1.0/1.2/1.6	
50.80	2"	127	100	1.0/1.2/1.6	
57.15	2 1/4"	76.2	100	1.2/1.6	Poor Condition
57.15	2 1/4"	101.6	115	1.2/1.6	
57.15	2 1/4"	152.4	115	1.2/1.6	
60.30	2 3/8"	101.6	100	1.2/1.6/3.2	
60.30	2 3/8"	120	100	1.2/1.6/3.2	
63.50	2 1/2"	95.2	125	1.2/1.6/2.0	
63.50	2 1/2"	114	120	1.2/1.6/2.1	No Wiper
63.50	2 1/2"	133.3	160	1.2/1.6/2.0	

70.00	2 3/4"	100	70	1.6	Wiper will bend mild steel only
70.00	2 3/4"	140	70	1.6	No Wiper Die will bend to 35°
76.20	3"	76.2	300	1.6	
76.20	3"	127	150	1.2/1.6/3.2	
88.90	3 1/2"	133.3	270	1.6	
101.60	4"	150	270	1.6	


